

TECHNICAL DATA



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NEW & IMPROVED! INTERTHANE WINDSHIELD REPAIR SYSTEM

IES #1514 is an easy-gunning, fast curing, high viscosity windshield adhesive & sealant for replacement of bonded glass. It stays where you put it and will not run off or squeeze out after glass installation.

Use IES #1515 Urethane Cleaner Activator on pinch weld and glass areas to be bonded and prime with IES #1516 Urethane Primer Black to ensure a proper bond.

DIRECTIONS:

1. Remove windshield following OEM directions.
2. Remove remaining urethane sealant from the pinchweld, leaving a thin film of 2 to 3 mil..
3. Clean the pinchweld and the bonding area of the glass with IES #1515 Urethane Cleaner/Activator.
4. Apply IES #1516 Urethane Black Primer to the pinchweld and the bonding area of the glass. Allow to dry for 15 minutes.
5. Cut cartridge nozzle to desired bead size. Puncture inner seal and attach nozzle. Remove bottom end seal and load into IES #96199 Heavy Duty Caulking Gun.
6. Dispense sealant on to the pinchweld with the bead high enough to assure good contact with the glass.
7. Properly position the glass and gently apply pressure on the whole surface.
8. Install the rubber spacers if needed to maintain the glass in its proper position. Spread sealant if necessary.
9. Remove excess sealant with IES #4700 or #1700 Super Cleaning Solvent and replace mouldings.

INTERTHANE URETHANE ADHESIVE - SEALER BLACK

- Powerful Adhesion To Glass, Painted Metal And All OEM Windshield Sealants.
- 1-Part Urethane Adhesive-Sealer Designed For Replacements Of Bonded Windshields & Backlites.
- Meets FMVSS #212 & #216 Crash Tests.
- Non-Sag Elastomeric Sealant
- Total Cure 24 Hours.



| Prod. No. | Size | Qty. |
|-----------|------------------------|---------|
| 1514 | 10.5 Fl. oz. Cartridge | 12/case |

Urethane Cleaner/Activator Clear

A specialty cleaner/activator used on the pinchweld and bonding area of the glass prior to using *IES #1516 Urethane Primer Black*.



| Prod. No. | Size | Qty. |
|-----------|--------------|--------|
| 1515 | 30 ml Bottle | 4/case |

Urethane Primer Black

A specialty primer applied to the pinchweld and bonding area of the glass prior to using *IES #1514 INTERTHANE Urethane Adhesive-Sealer*.



Note: #1516 is a urethane product, and when opened, will form a skin on the top under the inner seal. Puncture the skin, recap, and shake vigorously before use.

| Prod. No. | Size | Qty. |
|-----------|--------------|--------|
| 1516 | 30 ml Bottle | 4/case |

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.