

## INTER-SEAM POLYMERIC SPRAYABLE SEAM SEALER (Black)

A permanently flexible rubber-based sprayable seam sealer formulated to duplicate OEM textured and beaded seams. Paintable and has excellent adhesion to metal, galvanized steel, rigid plastics, fiberglass and aluminum. Contains no silicone.

### Directions:

1. Surface should be clean, dry and free of dirt, grease and oil. Bare metal should be primed and scuffed.
2. Open sealed end completely.
3. Insert cartridge into # 1595 Sprayable Seam Sealer Gun.  
(Note: Not for use with #1575 gun as clogging may occur.)
4. Select spray head for textured seams or caulk nozzle for bead type seam.
5. Adjust air pressure to achieve various patterns and beads.
6. If painting, paint per manufacturer's recommendations immediately or within four days. Can be painted with most paints. Testing prior to painting is recommended.

**CAUTION:** Do not use solvents for tooling or feathering the seam sealer. This may damage the seam sealer, keeping it from curing.

**CLEANING EXCESS SEALER:** Leftover material that is not cured, can be cleaned off using IES #1780 Specialty Adhesive Remover or IES #4700 or #1700 Super Cleaning Solvent (where permitted).

### Technical Data:

Specific Gravity	1.38 - 1.40
Tack Free Time	Less than one hour @77°F / 50%RH
Skin Time	25-35 minutes @77°F / 50%RH
Sag:	Non-sagging
Tensile Strength	170 psi
Lap Shear (shear rate=1"/min)	250 psi
Elongation	500%
High Temp Resistance	Up to 400°F for short periods
Low Temp Flexibility	Properties retained to -75°F
Shore A	25 - 30
Corrosive Properties	Non-corrosive
Staining:	Non-staining
Shelf Life	6 months from date of purchase

REFER TO MSDS AND PRODUCT TECHNICAL SHEETS WHEN USING ALL IES PRODUCTS



- Duplicates O.E.M. Texture
- Paintable Immediately
- Excellent adhesion
- Permanently Flexible
- No Shrinking
- Silicone Free, Isocyanate Free
- 0% VOC's!

Product # **1589**  
10.5 fl. Oz. Cartridge  
Packaged 12 per case