



UNDER-CARRIAGE & SOUND DEADENER COATING (Black)

Great Coating and Sound Deadener for:

Rocker Panels
Wheel Houses
Spare Tire Wells
Floor Panels
Rear Body Panels
Trunk Areas

- Duplicates O.E.M. Texture
- Paintable Immediately
- Excellent Adhesion
- Permanently Flexible
- No Shrinking
- Silicone Free, Isocyanate Free
- 0% VOC's!

Directions:

1. Surface should be clean, dry and free of dirt, grease and oil. Bare metal should be primed and scuffed.
2. Open sealed end completely.
3. Insert cartridge into # 1595 Sprayable Seam Sealer Gun.
(Note: Not for use with #1575 gun as clogging may occur.)
4. Select spray head for textured seams or caulk nozzle for bead type seam.
5. Adjust air pressure to achieve various patterns and beads.
6. If painting, paint per manufacturer's recommendations immediately or within four days. Can be painted with most paints. Testing prior to painting is recommended.

CAUTION: Do not use solvents for tooling or feathering the seam sealer. This may damage the seam sealer, keeping it from curing.

CLEANING EXCESS SEALER: Leftover material that is not cured, can be cleaned off using IES #1780 Specialty Adhesive Remover or IES #4700 or #1700 Super Cleaning Solvent (where permitted).

Technical Data:

Specific Gravity	1.38 - 1.40
Tack Free Time	Less than one hour @77°F / 50%RH
Skin Time	25-35 minutes @77°F / 50%RH
Sag:	Non-sagging
Tensile Strength	170 psi
Lap Shear (shear rate=1"/min)	250 psi
Elongation	500%
High Temp Resistance	Up to 400°F for short periods
Low Temp Flexibility	Properties retained to -75°F
Shore A	25 - 30
Corrosive Properties	Non-corrosive
Staining:	Non-staining
Shelf Life	6 months from date of purchase

Conforms to
ASTM C920, Type S, Grade NS,
Class 25 and
AAMA 802.3 Type II Black Bedding
Compound. USDA accepted.

Product # 1590
10.5 fl. Oz. Cartridge
Packaged 12 per case

REFER TO MSDS AND PRODUCT TECHNICAL SHEETS
WHEN USING ALL IES PRODUCTS