

INTER-SEAM

POLYMERIC SEAM SEALER (White)



A permanently flexible polymeric-based seam sealer formulated to duplicate OEM brush lines and beaded seams. Paintable and has excellent adhesion to metal, galvanized steel, rigid plastics, fiberglass and aluminum. Contains no silicone.

Directions:

1. Surface should be clean, dry and free of dirt, grease and oil. Bare metal should be primed then scuffed.
2. Open sealed end completely.
3. Insert cartridge into Caulking Gun.
4. Apply bead into joint seam or crack as needed.
5. Remove excess sealer immediately.
6. If painting, paint per manufacturer's recommendations immediately or within four days.

CAUTION: Do not use solvents for tooling or feathering the seam sealer. This may damage the seam sealer, keeping it from curing.

Conforms to
ASTM C920, Type S, Grade NS, Class 25
and
AAMA 802.3 Type II Black Bedding
Compound. USDA accepted.

Technical Data:

Tack Free Time:	Less than one hour @77°F / 50%RH
Skin Time:	Less than 30 minutes @77°F / 50%RH
Sag:	Non-sagging
Tensile Strength	225 psi
Lap Shear (shear rate=1"/min)	275 psi
High Temp Resistance	Up to 300°F for short periods
Low Temp Flexibility	Properties retained to -75°F
Hardness	45 - 50
UV Ratings	After 2000 hours UV-A no change in appearance or physical properties (ASTM G26)
Corrosive Properties:	Non-corrosive
Staining:	Non-staining
Shelf Life	6 months from date of purchase

- Duplicates O.E.M. Seams
- Paintable Immediately
- Excellent Adhesion
- Permanently Flexible
- No Shrinking
- Silicone Free, Isocyanate Free
- 0% VOC's!
- Holds Brush Lines
- UV / Weather Resistant
- Non-Yellowing

Product # 1593
10.5 fl. Oz. Cartridge
Packaged 12 per case

REFER TO MSDS AND PRODUCT TECHNICAL SHEETS WHEN USING ALL IES PRODUCTS