

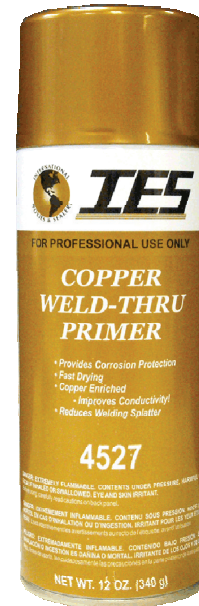
## COPPER WELD-THRU PRIMER

Formulated to eliminate the corrosion that forms between welded surfaces. Provides excellent adhesion and superior conductive properties that minimize the heat zone, thereby reducing distortion and welding splatter. Fast drying time. Exceptional weldability and sprayability.

### Directions:

1. Surface should be clean, dry bare metal.
2. **Before spraying, shake can vigorously for at least one minute after agitator loosens. Shake frequently during use.**
3. Hold can 10-12 inches from surfaces to be coated. Apply two light coats on both surfaces to be mated. Allow solvents to flash between coats (5 to 10 minutes).
4. Allow 10-20 minutes drying time before parts can be MIG welded.
5. To prevent clogging, clear the valve by holding the can upside down and spraying until only clear gas comes out.

NOTE: Remove any excess Copper Weld-Thru Primer prior to applying coatings, sealants or plastic fillers.



### Technical Data:

Nature:	Ketone
Color:	Copper
Specific Weight:	7 lb/gal @ 68°F
Appearance:	Satin
Propellant:	GLP C3-C4
Aerosol Pressure:	45 psi @ 68°F
Dry Film Thickness:	0.6 mils (2 coats)
Yield:	90 f <sup>2</sup> /aerosol
VOC:	5.13 lb/gal
Solid Content:	22%

Drying Times:	@ 50°F 10 min.
	@ 68°F 5 min.
	@ 90°F 3 min.

Storage: Store in a ventilated place away from direct exposure to sunlight. Optimal temp: 40°F to 90°F

Shelf Life: 12 months

- Provides Corrosion Protection
- Fast Drying.
- Copper Enriched  
- Improves Conductivity!
- Reduces Welding Splatter

Product # **4527**  
Net Wt. 12 Oz. Aerosol  
Packaged 12 per case

