

8405

INTER-MIX 10

with Corrosion Inhibiting Chemistry



“Thick-Set”

Semi-Flexible Bare Metal Adhesive/Seam Sealer

Gray

INTER-MIX 10 “Thick-Set” Adhesive/Seam Sealer is a non-sagging, firm, semi-flexible, adhesive/sealant designed for sealing vertical and horizontal seams and joints on automobiles and truck applications. May be applied to bare metal and primed sheet metal joints. Excellent adhesion to: bare metal, primed metal, SMC, FRP, fiberglass, aluminum and most plastics.

Can Be Applied to Bare Metal!

Can Be Feather-Edged.

Corrosion Protection.

TECHNICAL INFO

Work time @ 70°F (21°C):	10-15 Minutes
Part Paintability @ 70°F (21°C):	45 Minutes
Sealer Sandability @ 70°F (21°C):	45 Minutes
Full Cure Strength @ 70°F (21°C):	6-8 Hours
1500 Hour Salt Fog Test (ASTM-B117):	Passed

DIRECTIONS:

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants.
2. Apply directly to bare metal, epoxy or urethane primed surface.
3. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
4. Dispense IES #8405 Seam Sealer into the joint or seam. Smooth out if desired with tool, finger or brush.
5. IES #8405 will set up in approximately 10 minutes.
6. Scuff or sand sealer prior to painting.
7. Prime and paint per manufacturer's specifications.

CAUTION:

Before using this or any IES product, refer to the Material Safety data Sheet (MSDS) and label for safe use and handling instructions.

Product # 8405
10 fl. oz. kit (300mL)
Packaged 4 per case