

8410 INTER-MIX 30

Flowable Seam Sealer
Gray

INTER-MIX 30 Flowable Seam Sealer is a semi-flexible, self leveling seam sealer designed for sealing roof seams and drip rails on Ford Escort, Aerostar, Explorer and various other horizontal sealing applications.

TECHNICAL INFO

Work time @ 70°F (21°C):	20-30 Minutes
Part Paintability @ 70°F (21°C):	60 Minutes
Sealer Sandability @ 70°F (21°C):	60 Minutes
Full Cure Strength @ 70°F (21°C):	8 Hours

DIRECTIONS:

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants. Use IES #1700 or #4700 Super Clean solvent to clean the surface.
2. Prime all bare metal with epoxy or urethane primer. Allow primer to cure according to manufacturer's recommendations.
3. Scuff-sand the primer with 400-grit sandpaper and wipe with a clean cloth.
4. Dam up the ends of the channel where the sealer could flow-out with masking tape. (Make sure vehicle is level)
5. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
6. Dispense IES #8410 Seam Sealer into the entire length of the channel in a uniform manner. (Sealer will flow and level out).
7. IES #8410 will set up in approximately 30 minutes.
8. Sealer may be scuffed or sanded after 60 minutes.
9. Prime and paint per manufacturer's specifications.

CAUTION:

Before using this or any IES product, refer to the Material Safety data Sheet (MSDS) and label for safe use and handling instructions.

Product # 8410
10 fl. oz. kit (300mL)
Packaged 4 per case