

8411 INTER-MIX 15

Semi-Flexible Adhesive/Seam Sealer
Gray



INTER-MIX 15 Adhesive/Seam Sealer is a non-sagging, firm, semi-flexible, adhesive/sealant designed for sealing vertical and horizontal seams and joints on automobiles and truck applications.

TECHNICAL INFO

Work time @ 70°F (21°C):	15-20 Minutes
Part Paintability @ 70°F (21°C):	45 Minutes
Sealer Sandability @ 70°F (21°C):	45 Minutes
Full Cure Strength @ 70°F (21°C):	6-8 Hours

DIRECTIONS:

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants. Use IES #1700 or #4700 Super Clean solvent to clean the surface.
2. Prime all bare metal with epoxy or urethane primer. Allow primer to cure according to manufacturer's recommendations.
3. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
4. Dispense IES #8411 Seam Sealer into the joint or seam. Smooth out if desired with tool or finger and feather edge.
5. IES #8411 will set up in approximately 15 minutes.
6. Sealer may be scuffed or sanded after 45 minutes.
7. Prime and paint per manufacturer's specifications.

CAUTION:

Before using this or any IES product, refer to the Material Safety data Sheet (MSDS) and label for safe use and handling instructions.

Product # 8411
10 fl. oz. kit (300mL)
Packaged 4 per case