

## 8413

### INTER-MIX 15

Flexible Adhesive/Seam Sealer  
Gray



INTER-MIX 15 Flexible Adhesive/Seam Sealer is a non-sagging, extremely flexible adhesive/sealant designed for sealing vertical and horizontal seams and joints on automobiles and truck applications.

#### TECHNICAL INFO

Work time @ 70°F (21°C):	15-20 Minutes
Part Paintability @ 70°F (21°C):	45 Minutes
Sealer Sandability @ 70°F (21°C):	45 Minutes
Full Cure Strength @ 70°F (21°C):	6-8 Hours

#### DIRECTIONS:

1. Surface must be clean and free of dirt, grease, oil, rust, old seam sealer and any other contaminants. Use IES Super Cleaning Solvent or IES Specialty Adhesive Remover to clean the surface.
2. Prime all bare metal with epoxy or urethane primer. Allow primer to cure according to manufacturer's recommendations.
3. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
4. Dispense IES #8413 Seam Sealer into the joint or seam. Smooth out if desired with tool or finger and feather edge.
5. IES #8413 will set up in approximately 15 minutes.
6. Scuff or sand sealer prior to painting.
7. Prime and paint per manufacturer's specifications.

#### CAUTION:

Before using this or any IES product, refer to the Material Safety data Sheet (MSDS) and label for safe use and handling instructions.

**Product # 8413**  
**10 fl. oz. kit (300mL)**  
**Packaged 4 per case**

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.