

8415

INTER-MIX 45

Door Skin Adhesive
Gray

INTER-MIX 45 Door Skin Adhesive is a high strength adhesive designed for bonding and sealing flanged type door skins. Specially formulated to provide the proper degree of flexibility that is necessary to withstand the repeated shock caused by slamming doors.

TECHNICAL INFO

Work time @ 70°F (21°C):	40-60 Minutes
Part Paintability @ 70°F (21°C):	60 Minutes
Sealer Sandability @ 70°F (21°C):	60 Minutes
Full Cure Strength @ 70°F (21°C):	6-8 Hours

DIRECTIONS:

1. Remove the original door skin by grinding the outer edge of the skin.
2. Chisel and peel back the remainder of the door skin from the door flange.
3. Align and sand the door flange to prepare it for painting.
4. Clean areas to be bonded and primed with IES #1700 or #4700 Super Clean solvent.
5. Prime all bare metal with epoxy or urethane primer. Allow primer to cure according to manufacturer's recommendations.
6. Follow the IES dual cartridge set up instructions for loading cartridge into the dispensing gun.
7. Lay the door skin flanged side up, on a carpeted table or rack and apply a 13mm or ½ inch bead of #8415 adhesive on the flange. Lower the door frame onto the skin and align. Fold the door skin flange over the edge of the door frame. Then smooth out and remove excess adhesive.
5. IES #8415 adhesive will set up in approximately 40 to 60 minutes.
6. Adhesive may be scuffed or sanded in approximately 60 minutes.
7. Prime and paint per manufacturer's specifications.

Note: Not for Camaro or Firebird late model door skins.

CAUTION:

Before using this or any IES product, refer to the Material Safety data Sheet (MSDS) and label for safe use and handling instructions.

Product # 8415
10 fl. oz. kit (300mL)
Packaged 4 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.