

INTERNATIONAL EPOXIES & SEALERS



INTEGRA-BEIGE / INTEGRA-GRAY POLYMERIC SEALANT/ADHESIVE

A one component polymeric sealant formulated for a wide variety of bonding and sealing applications for the automotive industry. Do not use for windshield or back-glass installations.

Tack free time: under 60 minutes. Paintable in 15 minutes. May be brushed for OEM look.

NEW 1564	BEIGE 10.3 fl. oz. cartridge	12/box
1565P	GRAY 10.3 fl. oz. cartridge	12/box
1593	WHITE 10.3 fl. oz. cartridge	12/box

NEW



SPRAYABLE SEAM SEALER GUN

Professional gun for applying Sprayable Seam Sealer. The gun is designed to accept both plastic and aluminum cartridges. The gun is hermetically sealed which avoids hardening of the product when not in use. The adjustments to air and product flow make it possible to duplicate OEM seams, as well as many other beads and patterns. By changing the spray cap, special extrusion nozzles can be attached for easy application of door skin seams and other beads.

- Nickel plated brass body
- Spray cap and extrusion cap included
- Stainless steel needle
- Product flow adjustment
- Air atomization adjustment

1574	Sprayable Seam Sealer Gun	1/Box
-------------	---------------------------	-------

NEW



SPECTRUM SPRAYABLE SEAM SEALER GUN

The Spectrum Sprayable Gun makes it easy to duplicate the OEM finish on seams and provides various beads and textures needed during vehicle body repair work! For single component sealants - aluminum, plastic or carton cartridges as well as bags! Great for: Body Seams, Spoilers, Wheel Wells, Welded Seams, Side Walls, Door Skins, Engine Compartments, Floor 7 Bottom Panels, and more!

1595	Spectrum Sprayable Seam Sealer Gun Kit	1/Box
1597	Internal Spray Nozzle	6/Box
1598	General Purpose Spray Nozzle	6/Box
1599	Flat Nozzle	6/Box

SIPHON GUN KIT

Ideal for spraying autobody coatings. Fits European style 1 liter cans. Create various textures by varying air pressure, spray distance and rhythm. Steel construction, lightweight and durable! Disposable nozzles and dip tubes but may be cleaned and reused. Coating only travels through disposable parts.

Kit includes: gun plus 2 nozzles and 2 dip tubes.



1688	Siphon Gun Kit	1/Box
-------------	----------------	-------

INTERNATIONAL EPOXIES & SEALERS



- Tough Durable Coating
- Flexible & Slip Resistant
- Prevents Corrosion
- Waterproofs
- UV Resistant
- Gun Included (150 fl. oz. kit only)
- Easy To Apply!

BEDLINER PLUS! is a two component textured coating designed for truck beds and any other high impact areas. This aliphatic urethane coating provides superior adhesion, excellent film build, high impact resistance along with outstanding flexibility. One kit will cover up to a 6-1/5 ft. truck bed @ 15 mil. Dispenses using #1688 Applicator Gun. Bonds well to the following properly prepared substrates: existing paint, steel, aluminum, wood, concrete, fiberglass, SMC.

APPLICATIONS: Truck bedliners, undercoating, rocker panel protection, floor pans, trunk lining, truck fender protection, dump trucks beds, recreational vehicles, emergency vehicles, utility trailers, horse trailers, anti-skid floor applications, decks, steps, golf carts, industrial equipment and any high impact areas that need protection!

1820-K150 150 fl. oz. Bedliner PLUS! Kit 1 kit
 Kit includes: 5 - quart cans filled with 24 fl. oz. Bedliner Part A
 1 - quart can filled with 32 fl. oz. Activator Part B
 1 - #1688 Applicator Gun
 1 - measuring cup

1820-K30 30 fl. oz. Bedliner PLUS! Kit (No Gun) 1 kit
 Kit includes: 1 - quart cans filled with 24 fl. oz. Bedliner Part A
 1 - quart can filled with 6 fl. oz. Activator Part B
 1 - measuring cup



ALL IN ONE SELF ETCHING AUTO BODY PRIMER

This primer chemically etches the surface of bare metal to replace the “metal conditioning” step needed for corrosion resistance. Ideal for small rub-throughs. This product can also be used to prime aluminum and galvanized surfaces to prevent top coats from peeling off. This new improved formula works well on plastics, SMC and fiberglass!

Professional Fan Spray
 Fast Drying
 Excellent Adhesion
 Corrosion Resistant

For Steel, Aluminum and Plastic Parts
 For Rigid or Flexible Surfaces
 Chemically Etches to Bare Metal
 Sands Easy With Superior Fill

4186 GREEN 20 oz. size aerosol 12/box
4188 GRAY 20 oz. size aerosol 12/box

INTERNATIONAL EPOXIES & SEALERS



PAINT GUN PAINT REMOVER

A heavy-duty cleaning solvent that is great as a paint gun cleaner. Quickly removes paint overspray from metal surfaces and spray equipment. Also works great for removing grease, adhesives, dirt, and grime.

Quick Action Formula
Heavy Duty
Leaves No Residue

4545 20 oz. size aerosol 12/box

NEW



SUPERTRON III CUT-OFF WHEELS

Space-age grain technology that is designed to stay sharper and last 3 to 4 times longer than the competition! Cuts faster and stays cooler, saving you time and money! SUPERTRON eats Boron! Great for cutting all forms of metal, including Boron, aluminum, steel and galvanized steel. Made in the USA!

Maximum operating speed: 25,000 RPM
Applications: Boron, Steel, Galvanized Steel
Diameter: 3" Center hole: 3/8" Thickness: 1/32" and 1/16"

7015 3" x 1/32" x 3/8" 5/box
7016 3" x 1/16" x 3/8" 5/box
7001 Arbor (1/4" Shank) 1/box



STATIC MIXER NOZZLES

Square static mixing nozzle used with 50ml kits. NOT compatible with ZIP-Tips.

8249 1/4" ID x 20 elements 10/box
NEW 8249-50 1/4" ID x 20 elements 50/box

NEW



SQUARE STATIC MIXERS

Introducing our new shorter square static mixers! Optimizing mix performance in a 20% shorter length than comparable square mixers, our new square static mixers allow the user to get even closer to their applications. Patent-pending design includes material flow path and wedge element improvements. This allows it to deliver improved mix quality in a significantly short length - the shortest of its kind in the marketplace. The shorter length allows users to dispense materials with greater control, resulting higher job quality.

Improved mixing in a shorter length!
30% less retained volume resulting in reduced waste.
Improved adhesive bond strength.

8217 3/8" ID x 17 Element 10/box
8260 3/8" ID x 25 Element 10/box
8260-100 3/8" ID x 25 Element 100/box
8260-1000 3/8" ID x 25 Element 1000/box

INTERNATIONAL EPOXIES & SEALERS

INTER-MIX 20 PANEL BONDING ADHESIVE



INTER-MIX 20 is a 1:1 methacrylate structural adhesive formulated to bond engineered thermoplastics, thermosets, composites and metal structural elements together in any combination. INTER-MIX 20 forms a tough, high-strength, high impact resistant bonds. It features a medium cure time for flexibility in positioning and multiple operations, but provides for faster fixturing. INTER-MIX 20 has outstanding durability and environmental resistance to most common industrial cleaners, fuels, lubricants and environmental conditions. This product is formulated as a non-sag, creamy gel to dispense through static mixer tubes and bulk dispensing equipment. Contains glass beads to prevent adhesive squeeze-out. Tremendous impact resistance. **CAUTION: ADHESIVE IS FLAMMABLE when in a liquid state. Allow adhesive to set before welding (approximately 1-1/2 to 2-1/2 hours). Keep any welding to a minimum of two inches from the adhesive. Adhesive is combustible when cured and will burn. Refer to Safety Data Sheet.**

APPLICATIONS

- Ideal for bonding all types of metal, PVC, Fiberglass, PBT, PPO, ABS, FRT, Polyurethane, Epoxy, Wood, RIM, Nylon, Polyesters, Acrylics, Gelcoats, Styrene, Aluminum, Stainless Steel, Cold Rolled Steel, etc.
- Ideal for Automotive Components, Marine Assemblies, Electronics Enclosures, Appliances, Aerospace Parts, Electrical Components, Furniture, Windmill Assemblies, Exterior Sign and Displays, Plastic & Metal Fabrication, etc.

8430 6.75 fl. oz. kit (200ml) 4/box
each kit includes two #8260 static mixers

NEW



NVH-60 NOISE, VIBRATION, HARSHNESS DAMPENING MATERIAL

IES's NVH-60 dampening material is a 2-component urethane elastomer with excellent acoustical properties. Absorbs shock and vibration. Non-sagging. Will not shrink. Remains flexible with excellent adhesion. An excellent flexible adhesive/sealer. NVH-60 applications throughout the vehicle, including, but not limited to: Between roof bows and roof skin - Between door skin and intrusion beam - Between quarter panel and inner structure - Between hood and deck lid skins and underlying spider frames - Excellent Adhesion to Existing Foam. **KEEP FROM FREEZING**

Absorbs Shocks and Vibrations	Eliminates Panel Resonance and Panel Flutter
Reduces Noise	Non Foaming
Extended Work Time	Excellent Adhesion (even to existing foam!)
Remains Flexible	Non-Sagging
Will Not Shrink	100% Solids

8445 10 fl. oz. kit (300ml) 4/box
each kit includes three #8260 static mixers

8645 6.76 fl. oz. kit (200ml) 6/box
each kit includes two #8260 static mixers

NEW



QUICKIE-FIX 1.5 PLASTIC REPAIR ADHESIVE

A fast-set plastic bonding adhesive used for bonding & repairing small panels, bumper tabs, headlamp buckets, header panels, etc.. **KEEP FROM FREEZING**

Small Panels	Grills
Bumper Tabs	Consoles
Headlamp Buckets	Arm Rest Supports
Header Panels	And much more!!!

8642 1.7 fl. oz. kit (50ml) 6/box
each kit includes two #8249 static mixers

8643 6.76 fl. oz. kit (200ml) 6/box
each kit includes three #8260 static mixers

INTERNATIONAL EPOXIES & SEALERS

NEW



NEW 200ML CARTRIDGES

Exact same product as the 300ml, but now available in a 200ml cartridge!
Each kit comes with two #8260 static mixers!

8603	INTER-MIX 10 <i>WHITE</i> Bare Metal, Thick-Set 7.4 fl. oz. kit (220ml)	6/box
8604	INTER-MIX 10 <i>BEIGE</i> Bare Metal, Thick-Set 7.4 fl. oz. kit (220ml)	6/box
8605	INTER-MIX 10 <i>GRAY</i> Bare Metal, Thick-Set 6.75 fl. oz. kit (200ml)	6/box
8606	INTER-MIX 10 <i>BLACK</i> Bare Metal, Thick-Set 7.4 fl. oz. kit (220ml)	6/box
8610	INTER-MIX 30 Self Leveling 6.75 fl. oz. kit (200ml)	6/box
8611	INTER-MIX 15 Limited Flow 6.75 fl. oz. kit (200ml)	6/box
8612	INTER-MIX 5 Limited Flow 6.75 fl. oz. kit (200ml)	6/box
8613	INTER-MIX 15 Flexible 6.75 fl. oz. kit (200ml)	6/box
8615	INTER-MIX 45 Door Skin 6.75 fl. oz. kit (200ml)	6/box
8616	INTER-MIX 5 High Stress 6.75 fl. oz. kit (200ml)	6/box
8617	INTER-MIX 5 Epoxyflex 6.75 fl. oz. kit (200ml)	6/box
8651	INTER-MIX 5sec Flexible Foam 6.75 fl. oz. kit (200ml)	6/box
8655	INTER-MIX 10sec Rigid Foam 6.75 fl. oz. kit (200ml)	6/box

NEW



200ML PNEUMATIC DUAL COMPONENT APPLICATOR GUN

Exclusively for 200ml cartridges. Side loading frame. True adjustable air regulator: 100 PSI maximum output, 145 PSI maximum input. Twist and lock plunger system - quick and easy ratio changes. Mix ratio kits included: 1:1, 2:1, 4:1, 10:1

96216	Pneumatic Applicator gun for 200ml	1/box
--------------	------------------------------------	-------

NEW



TAPERED BLACK SQUARE SPREADERS

Mixing spreaders with tapered edges gives more flexibility to work with IES repair products. Produces greater control and precision.

Tapered on all four sides!

97190	2-3/4" x 4" Black Square Spreader	100/box
--------------	-----------------------------------	---------

INTERNATIONAL EPOXIES & SEALERS



FUEL TANK REPAIR KITS

IES Fuel Tank Repair Kit contains the essential chemicals necessary to successfully restore metal fuel tanks. Great for: Motorcycle Tanks, Fuel Tanks, Diesel Tanks, Oil Tanks, Bio-diesel Tanks, Non potable water tanks and more! For steel and aluminum fuel tanks.

The repair procedure is a 4 step process which includes:

1. Cleaning the tank thoroughly
2. Neutralizing the rust and etching the inner surface of the tank
3. Patching holes in the tank
4. Sealing the tank

FTR-5	Fuel Tank Repair Kit - Up to 5 gallons	1 kit
FTR-12	Fuel Tank Repair Kit - Up to 12 gallons	1 kit
FTR-25	Fuel Tank Repair Kit - Up to 25 gallons	1 kit

RECHARGEABLE HOT STAPLER



The Rechargeable Hot Stapler is a compact, hand-held, portable stapler that works with a variety of staples to reinforce and repair splits, cracks and rips in plastic materials. This tool allows the autobody repair professionals and maintenance workshops to repair all kinds of plastic pieces such as: Bumpers, Broken Plastic Fittings, Instrument panels, Headlight Supports and much more. This stapler is very easy to use and allows you to make a quick, secure and effective repair saving time and money.

Kit Includes:

- Rechargeable Hot Stapler
- 120V AC to DC charger
- Storage Box
- 20 each 0.6mm U style steel staples (N090041)
- 20 each 0.8mm U style steel staples (N090042)
- 20 each 0.6mm S style steel staples (N090043)
- 20 each 0.8mm S style steel staples (N090044)
- 20 each 0.7mm M style steel staples (N090074)
- 20 each 0.8mm V style steel staples (N090045)

N900	Rechargeable Hot Stapler Kit	1/box
-------------	------------------------------	-------

ALSO AVAILABLE

N090041	0.6mm U Style Staple (<i>Stitch Tears</i>)	100/box
N090042	0.8mm U Style Staple (<i>Stitch Tears</i>)	100/box
N090043	0.6mm S Style Staple (<i>Stitch Holes</i>)	100/box
N090044	0.8mm S Style Staple (<i>Stitch Holes</i>)	100/box
N090045	0.8mm V Style Staple (<i>Inside Corners</i>)	100/box
N090074	0.7mm M Style Staple (<i>Outside Corners</i>)	100/box

INTERNATIONAL EPOXIES & SEALERS

Amendments to the 2016 IES Catalog:

Page 2	1548 Discontinued 1548 BACK IN STOCK	
Page 4	1583 Discontinued	Use 1520, 1521, 1522
Page 6	8447 Discontinued	Use 8449
Page 7	4185 Discontinued 4185 BACK IN STOCK	Use 4188
Page 8	1703 Discontinued	Use 4700, 1700, 1701, 1702
Page 8	625 Description - BLACK	
Page 8	1793 Discontinued	Use 1790, 1791, 1792
Page 8	70535 Discontinued	Use 70528
Page 13	219 Discontinued	
Page 15	1504 Discontinued	
Page 15	96083 Discontinued	
Page 19	1820-K120 Discontinued	Use 1820-K150 (also "K-30" available)
Page 21	4186 Updated Description	See ALL IN ONE TDS or Supplement
Page 21	4185 Discontinued 4185 BACK IN STOCK	Use 4188
Page 22	1753 Discontinued	Use 4750, 1750, 1752
Page 22	1703 Discontinued	Use 4700, 1700, 1701, 1702
Page 22	1793 Discontinued	Use 1790, 1791, 1792
Page 27	1976 Discontinued	
Page 27	1988 Discontinued	
Page 27	1974 Discontinued	
Page 27	1964 Discontinued	
Page 31	5201, 5202, 5206, 5210, 5211	Discontinued
Page 31	70760 Discontinued	Use 70762 or 70764
Page 32	12200 Discontinued	Use 12210
Page 32	12201 Discontinued	Use 12210
Page 32	12202 Discontinued	Use 12210
Page 34	7179 Box Qty	Now 10 per bx
Page 34	7180 Box Qty	Now 10 per bx
Page 34	7185 Box Qty	Now 10 per bx
Page 34	6999 Discontinued	Use 7015
Page 34	6999-100 Discontinued	Use 7015
Page 34	7000 Discontinued	Use 7016
Page 34	7000-100 Discontinued	Use 7016
Page 36	70580 Updated Description	Blanket now 5' x 7'