Conform Tape™ PREMIUM Double-Sided Acrylic Foam/Acrylic Adhesive Re-positional



Body Side Mouldings Accessories Emblems Garnish Mouldings Rocker Panel Mouldings Interior Trim Panels



Acrylic adhesive provides a durable bond High strength, repositionable adhesive Closed cell acrylic foam for clean cutting Excellent Resistance to solvents Maintains adhesion at sub-zero temperatures Good flexibility for curved applications & irregular surfaces Isolates and dampens vibration and shock

DIRECTIONS

- 1. Remove the old tape from the part and the vehicle. We recommend using IES #7044 Superaser Wheel.
- 2. Clean the part and the vehicle with IES #1780 or #1700 cleaner to ensure a film-free clean surface. Pretest cleaners prior to using to ensure they do not affect paint.
- All body side mouldings are not made from the same materials and may require IES #70774 MTP-1 Moulding Tape Primer to promote adhesion. Please refer to the Application Chart to the right. Apply primer if needed. NOTE: If you are ever in doubt of the make-up of the moulding, use #70774 MTP-1 Primer.
- 4. Apply IES Conform Tape™ to the part with the release paper still attached to the tape. Firmly and evenly press the tape on to the part. Be sure you have total contact of the tape and the part.
- 5. Remove the release paper from the tape, align part and firmly press the part onto the vehicle, making sure pressure has been applied to 100% of the part.

NOTE: Apply IES #70774 Primer and Conform Tape to the moulding PRIOR to painting!

STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. To prevent contamination of unused material, do not return any material to its original container.



APPLICATION CHART						
Substrate	Approx. Surface	Primer				
Material	Energy	(for Substrate)				
Aluminum Stainless Steel Copper Zinc Tin Lead Anodized Aluminum	1100 1000 970 750 530 450 425	Not Needed Not Needed Not Needed Not Needed Not Needed Not Needed Not Needed				
Glass	400	Not Needed				
Painted Metal	200	Not Needed				
Kapton (Dupont®)	50	May Need Primer				
Nylon	48	May Need Primer				
Epoxy Paint	47	May Need Primer				
Alkyd Enamel	46	May Need Primer				
Polyester	45	May Need Primer				
Polychloroprene	44	May Need Primer				
Polyurethane	42	May Need Primer				
Polycarbonate Polyvinyl Chloride P ABS Noryl (GE®) Acrylic Polyvinyl Acetate Polystyrene	41 VC 41 39 39 38 37 37	Primer Needed Primer Needed Primer Needed Primer Needed Primer Needed Primer Needed Primer Needed				
Ethylene Vinyl Acetate (EVA) Polyethylene Polypropylene	33 33 30	Primer Needed Primer Needed Primer Needed				
EPDM	25	Do Not Use Tape				
Tedlar (Dupont®)	22	Do Not Use Tape				
Silicone	20	Do Not Use Tape				
Teflon (Dupont®)	18	Do Not Use Tape				

NOTE: If you are ever in doubt of the make-up of the moulding, use #70774 MTP-1 Primer.

PRODUC	T AVAILABLE	
70270	1///" v 5/l ft	

70879	1/4" x 54 ft.	3/64" (.045") thick	4/box
70888	3/8" x 54 ft.	3/64" (.045") thick	4/box
70880	1/2" x 54 ft.	3/64" (.045") thick	4/box
70885	5/8" x 54 ft.	3/64" (.045") thick	4/box
70887	3/4" x 54 ft.	3/64" (.045") thick	4/box
70890	1" x 54 ft.	3/64" (.045") thick	4/box
70892	3/8" x 54 ft.	1/16" (.062") thick	4/box
70893	1/2" x 54 ft.	1/16" (.062") thick	4/box
70894	5/8" x 54 ft.	1/16" (.062") thick	4/box
70896	1" x 54 ft.	1/16" (.062") thick	4/box

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