

QUICKIE-FIX 1.5 Plastic Bonding Adhesive 1-2 Minute Repair

A fast-set plastic bonding adhesive used for bonding & repairing small panels, bumper tabs, headlamp buckets, header panels, etc.

USES

Small Panels
Bumper Tabs
Headlamp Buckets
Header Panels
Grills
Consoles
Arm Rest Supports
And much more!

PROPERTIES

Mixed Color:	Black
Mix Ratio:	1 to 1
Work Time:	1-1/2 Minutes
Clamp Time:	10-15 Minutes
Sandable:	30 Minutes
Paintable:	30 Minutes
Full Cure Strength:	24 Hours
VOC	0%

All times stated are approximate depending on temperature and humidity. All times are based on 70°F to 75°F at 50% relative humidity.

CAUTION

For professional use only. Before using this or any IES product, refer to the Safety Data Sheet (SDS) and label for safe use and handling instructions.

STORAGE

Should be stored in a cool, dry location at a temperature between 60°F to 95°F (15°C to 35°C). KEEP FROM FREEZING. Prolonged exposure to temperatures less than 60°F can cause the product to form solid material and thicken and render the product unusable. If solids have formed due to low temperatures, it may be possible to re-liquefy the product by re-heating. Do not exceed 140°F.



DIRECTIONS

1. Clean surface with IES Super Foam Heavy Duty Cleaner. Rinse with water and dry with a clean, dry cloth. Next, clean with IES Super Cleaning Solvent 1700/4700 or IES Specialty Adhesive Remover 1780.
2. Sand all paint off of the surface to be repaired. For TPO plastics, use IES INTER-BOND Adhesion Promoter 4182.
3. Insert the cartridge into a manual dispensing gun and remove the cap. Product 8642 dispenses with a 96204 gun. Product 8643 dispenses with a 96200 or 96212 gun.
4. Squeeze out a small amount of material until you see the repair compound freely flowing from both sides of the cartridge.
5. Attach the mixing tip. Pump the gun and squeeze out a couple of inches of repair compound, ensuring an equal mix, and discard.
6. Dispense the adhesive onto the surfaces to be bonded.
7. Repair compound will begin to gel in 1-2 minutes.
8. Sand and finish as needed.

PRODUCT AVAILABLE

8642	1.7 oz. Kit (50mL) <i>Each kit includes two #8249 static mixers</i>	6 per case
8643	6.76 oz. Kit (200mL) <i>Each kit includes two #8260 static</i>	6 per case

NOTICE TO PURCHASER: The following warranty is in lieu of all other expressed or implied warranties, specifically all goods are manufactured of first class materials and by competent professionals. We have no control over the use and application of our products. Our liability shall not exceed the purchase price.