

## BEDLINER PLUS!

### 2-K Low VOC Black Urethane Bedliner Kit (Durable Protective Coating)

BEDLINER PLUS! is a two component textured coating designed for truck beds and any other high impact areas. This aliphatic urethane coating provides superior adhesion, excellent film build, high impact resistance along with outstanding flexibility. One kit will cover up to a 6-1/2 ft. truck bed @ 15 mil. Dispenses using #1685 Applicator Gun (included!).

Bonds well to the following properly prepared substrates: existing paint, steel, aluminum, wood, concrete, fiberglass, SMC.

#### APPLICATIONS

Truck bedliners, undercoating, rocker panel protection, floor pans, trunk lining, truck fender protection, dump trucks beds, recreational vehicles, emergency vehicles, utility trailers, horse trailers, anti-skid floor applications, decks, steps, golf carts, industrial equipment and any high impact areas that need protection!

#### BENEFITS

Tough - Durable Coating	Prevents Corrosion - Waterproofs
Flexible & Slip Resistant	Stain Resistant
Excellent UV Resistance	Rapid Drying
Easy To Apply	Outstanding Chemical Resistance
Excellent Sound Dampening	

#### PRODUCT SPECIFICATIONS

Color:	Black
Pot Life (@70°F):	approx. 50-60 minutes
Dry To The Touch:	1-2 hours
Vehicle Delivery:	4-6 hours (air dry)
Light Duty:	2-3 days
Regular Duty:	5-7 days
Heat Cure:	1 hour @ 120°F, 30 min. @140°F
Application Temp:	65°F to 85°F
Topcoat:	After 24 hours (abrade surface)
Shelf Life:	1 year

#### KIT CONTENTS

5 - Quart cans filled with 24 fl. oz. Bedliner Part A  
1 - Quart can filled with 32 fl. oz. Activator Part B  
1 - Measuring cup  
1 - #1685 applicator gun

#### STORAGE

Product should be stored in a cool, dry location in unopened containers at a temperature between 50°F to 85°F (10°C to 30°C) unless otherwise labeled. Protect package from direct sunlight and heat. Do not handle or store near open flame or other sources.

#### DIRECTIONS (SURFACE PREP)

1. Remove rust and all loose material from surface to be coated.
2. Clean and degrease the surface.
3. Abrade the surface using a cup brush or with a 120-180 grit abrasive.
4. Wash and rinse area to remove dust or loose particles.
5. Blow off the surface using clean compressed air. Surface must be completely dry.
6. Use epoxy primer or direct-to-metal primer to coat bare metal substrates.



**Tough Durable Coating • Flexible & Slip Resistant  
Prevents Corrosion • Waterproofs  
UV Resistant • Easy To Apply!**

#### DIRECTIONS (MIXING/APPLICATION)

1. Pour 6 fl. oz. of Part B Activator into each can of Part A Bedliner individually.
2. Replace lid on Part A Bedliner and shake vigorously for two minutes.
3. Remove lid from Part A Bedliner and connect applicator gun to can. (Dispenses with the included #1685 Applicator Gun)

**NOTE:** Before topcoating, let dry for 24 hours, abrade area and then clean.

#### APPLICATION INSTRUCTIONS / GENERAL INFORMATION

- Mix and use product in a well-ventilated area.
- Use appropriate respiratory protection.
- Wear gloves and eye protection.
- Refer to SDS for complete safety instructions.

Apply catalyzed bedliner solution evenly using applicator gun. Adjust distance and air pressure (50-80 psi) to achieve desired textured appearance. Apply to the back and sides of the bed first. Spray to hide and allow to flash. Allow 5-10 minutes flash time between coats. Then apply the texture by backing away from the surface. Proceed to the bed floor and repeat the same procedure to the floor. For more texture use lower pressure and allow a longer flash time before applying the next coat. Apply entire mixed solution within 30-40 minutes. Clean the gun using xylene, acetone or urethane reducer. Unmask the vehicle within 30-45 minutes.

#### PRODUCT AVAILABLE

1820-K150 Bedliner Plus! Kit - 150 fl. oz. 1 Kit

#### ALSO AVAILABLE!



1820-K30 Bedliner Plus! Kit - 30 fl. oz. 1 kit

*Includes one quart can filled with 24 fl. oz. of Part A and one 6 fl. oz. can of part B. Ideal for rocker panels, smaller repairs and when you need an extra quart for larger truck beds.*

Applicator gun not included.

These suggestions and data are based on information we believe to be reliable and accurate, but no guarantee of their accuracy is made. International Epoxies & Sealers shall not be liable for any damage, loss or injury, direct or consequential arising out of the use or the inability to use the product. In every case, we urge and recommend that purchasers, before using any product in full scale production, make their own tests to determine whether the product is of satisfactory quality and suitability for their operations, and the user assumes all risk and liability whatsoever, in connection therewith.