

EPOXYFLEX

ADHESIVE - FILLER - SURFACER
For Flexible & Semi-Flexible Repairs

IES EPOXYFLEX is a two-part high strength epoxy adhesive, filler and surfacer designed for bonding or repairing urethane and TPO bumpers, filler panels and most flexible plastic parts. Sands easily to a fine feather edge.



REPAIRS & BONDS

Flexible Bumpers
Valances
Plastic Parts

Filler Panels
Flexible Vinyl
Door Glass Channels

TECHNICAL INFO

Working Time: 5 to 10 min.
Handling Time: 10 to 15 min.
Sandable/Paintable: 10 to 20 min.
Full Cure: 6 to 8 hours

(Based on 70°-75° at 50% relative humidity.)

Lap Shear Strength: 700 psi
(ASTM 1002D)
Hardness: 35-50 Shore D
VOC %: Negligible

DIRECTIONS:

1. Surface must be clean and dry. Use IES #1700 or #4700 Super Cleaning Solvent.
2. Squeeze equal beads of Part 1 & Part 2 onto a mixing board. Parts must be equal.
3. Mix thoroughly to produce a uniform putty with no streaks..
4. Apply to a clean, sanded surface with a spreader or putty knife.

NOTE: When painting TPO or Polypropylene parts, use IES #4182 INTER-BOND Adhesion Promotor. See IES Plastic Repair Instructions for additional information.

CAUTION:

Before using this or any IES product, refer to the Material Safety data Sheet (MSDS) and label for safe use and handling instructions.

Product # 8010
10 oz. tube kit (Hand-Mix)
Packaged 4 per case